



Dart Aerospace Ltd.
1270 Aberdeen St
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RB6799952-2
Job Sheet 202789



Part No: RB6799952-2

Job Qty: 10 pcs

Part Name: Knob



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/4/19

Job Tracking No:

Due Date: 11/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB6799952 Rev. 2 IPP Rev. A 18.05.04 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-154 - 1	10 pcs		11/8/19	1.00	1.00	SL-154 - 1		JB 19-11-04
120	QC 2	10 pcs		11/8/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		JB 19-11-04
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

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Container No: S229345



Part: RB6799952 - 2

Job No: 202789

Serial No/Batch: S229345

Revision: 2

Inspector:

Fin Date:

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[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
122	Conventional Mill - 1 - B4B	10 pcs	11/8/19	0.00 3.33	Conventional Mill - 1 - B4B	11/11/15
					Conventional Mill - 2 - B4B	
124	QC 2	10 pcs	11/8/19	0.00 0.00	QC 2 - 1	
					QC 2 - 12	
					QC 2 - 14	
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	11/11/15
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
130	QC 8	10 pcs	11/8/19	0.00 0.00	QC 8 - 12	11/11/15
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	

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				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
140	Packaging 3-1 - Stock - B4B	10 pcs	11/8/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
150	QC 21 - SA	10 pcs	11/8/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - MORI SL-154 LATHE - 1-Machine as per Folio FD068 FOLIO REV: <u>AA</u> DWG REV: <u>Q</u> 2- Descriptions: Deburr 120 - QC2- Inspect parts off machine FAI/FAIB 122 - 1-Machine as per DWG. 2-Use slitting saw 2.00x0.0469" 3-Deburr 124 - QC2- Inspect parts off machine FAI/FAIB 130 - QC8- Inspect parts - second check 140 - Identify as per dwg & Stock Location: _____ 150 - Identify as per dwg & Stock Location: _____					

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GA139E

11/4/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M303R0.375	303 Round Bar 0.375"	.6770 ft (.0677 ea)	110-SL-154 - 1	5070824
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-SL-154 - 1	M303R0.375	1	39	0
Part Specifications				
Specifications could not be found.				

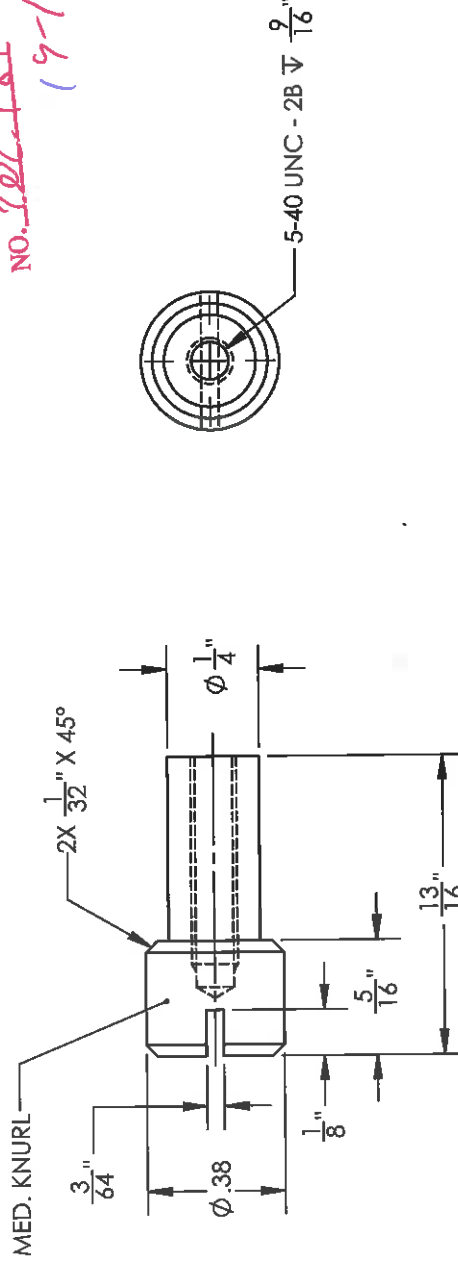
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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0048	-2 CHD DIM WAS 5-40 UNC ∇ 9/16 IS 5-40 UNC -2B ∇ 9/16. ADDED MED. KNURL NOTE CHD TOLERANCE WAS .XXX $\pm$.005, .XX $\pm$.01, FRACTIONS $\pm$ 1/32 IS .XX $\pm$.03, FRACTIONS $\pm$ 1/64.	2/28/2017	RJC	JAG

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 2017-188 MCJ
19-10-04



TITLE	CLAMP-INSTALLATION, TURBINE OUTER COMBUSTION CHAMBER TO AIR DUCT (SEAL RING)
DWG NO.	RB6799952-2
REV	2
MAT'L	303
FINISH	XXX $\pm$.010 FRACTIONS $\pm$ 1/64
SPEC	.XX $\pm$.03 ANGLES $\pm$ 1° X $\pm$.1 SURFACES = 125
DRAWN BY:	GILBERT
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	2:1
DATE	9/11/2013
SHEET	6 OF 7

(2)

KNOB

